

# **PROVENT Plus**

- Intrinsecally Hydrophobic PTFE membrane
- High permeability versus air and gas
- Repeatedly steamable in situ
- Thermowelded construction
- FDA-listed materials per CFR21
- Bio-Safety per USP-Plastics
- Validation Guide available on request



PROVENT Plus cartridge is specifically designed to be used as a vent filter installed on tanks to protect the contained products from the contamination by external agents. PROVENT Plus can be used also for sterilizing filtration of air feeding to fermentors, on condition that the temperature does not exceed the operating conditions herebelow listed.

PROVENT Plus are matching the request for air filters with increased flow capacity at lower pressure drop to assure longer service life and reduce the total energy consumption for more economical air filtration.

PROVENT Plus is manufactured within a controlled environment and each cartridge is integrity tested and is validated for bacterial retention correlated to microbiological challenge test. The retention is checked on regular sampling.

# **MATERIALS OF CONSTRUCTION**

Filter media	PTFE membrane	
Upstream supports	polypropylene	
Downstream supports	polypropylene	
Internal Core	polypropylene	
External Cage	polypropylene	
End caps / Adapters	polypropylene	

#### **FOOD-SAFETY**

PROVENT filter elements meet regulation (EC) 1935/2004 for indirect food contact.

#### **BIO-SAFETY**

Filter media and components pass USP Biological Reactivity and Chemical-Physical tests for CLASS VI plastics.

The filter meets USP "Water for injection" requirements for

The filter meets USP "Water for injection" requirements for particle release and the effluent is Non-Pyrogenic per USP Bacterial Endotoxins (< 0,25 EU/ml).

# **QUALITY STANDARDS**

Produced under a certified Quality System certified to guarantee traceability of manufacturing records and integrity testing results.

### **OPERATING CONDITIONS**

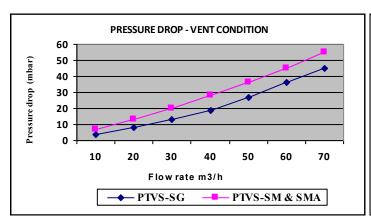
- max. continuous temperature	70 °C (150 °F)	
- max. cumulative time of steam sterilization 100 cycles of 60 minutes at 140 °C		
- sanitization with chemicals can be sanitized by standard chemical agent		
- max. differential pressure	5,0 bar at 25 °C (73 PSI at 77 °F)	
- recommended change out differential pressure	2,0 bar at 25 °C (29 PSI at 77 °F)	

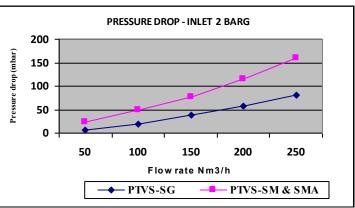
CODE	ABSOLUTE FILTRATION RATING	3) BACTERIAL RETENTION >10 <sup>7</sup> CFU/cm <sup>2</sup>	ACCEPTABLE LIMIT FOR INTEGRITY TEST
SM	0,2 μm	Brevundimonas diminuta in liquid	1) ≤ 14 ml/min @ 0,8 bar
	0,2 μm	Bacteriophage T1 in aerosol	1) ≤ 14 ml/min @ 0,8 bar
SMA	0,2 μm	Brevundimonas diminuta in liquid	2) ≤ 16 Nml/10min @ 2,5 bar

#### Note

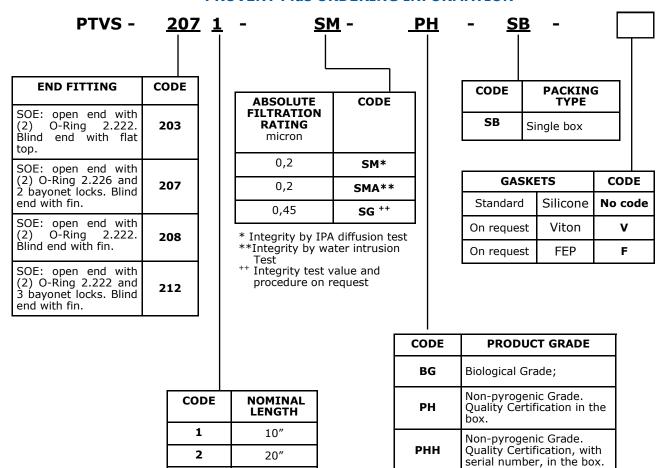
- 1– The integrity is verified by DIFFUSION TEST using an aqueous solution of isopropyl alcohol (IPA 50/50 V/V) as wetting liquid.
- 2- The integrity is verified by WATER FLOW INTRUSION TEST.
- 3- Cartridges are validated for retention of the microorganism reported in the table according to ASTM F838

## **AIR FLOW RATE FOR 10" CARTRIDGE**





#### **PROVENT Plus ORDERING INFORMATION**



DS-PTVS-633-UK-18/A

The data are informative and subject to change without notice. User is responsible for determining whether the product is fit for particular purpose and suitable for User's method of application.

3

4

30"

40"

# Bea Technologies Spa

Via Newton,4 -20016 Pero (MILANO) Italy Tel.+(39) 02 339271 / Fax+(39) 02 3390713 mail:info@bea-italy.com web:www.bea-italy.com