

# STERYFLUS MINI CARTRIDGES

STERYFLUS mini cartridges are an important advance in membrane filter cartridge technology. These mini cartridges are specifically designed for sterile filtration in pharmaceutical and food & beverage applications. The filter membrane is a hydrophilic PES (Polyethersulphone) with liquid absolute filtration rating of 0.2 and 0.45 micron, pleated with upstream and downstream support layers in polyester. All construction materials are chemically and biologically inert according to FDA, USP and EC directives. STERYFLUS are manufactured in Clean Rooms. Extensive testing is conducted to assure filter elements of highest quality. Each mini cartridge is subjected to integrity test before releasing from production. Furthermore, it is possible for customers to re-verify the integrity of STERYFLUS cartridges IN SITU. STERYFLUS mini cartridges have a Validation Guide which is available upon request.



**DIMENSIONS** 

## **CONSTRUCTION MATERIALS**

Filter media: PES membrane

Upstream drainage: Nonwoven polyester External diameter 56 mm

Downstream drainage: Nonwoven polyester Length 135 mm (size 1001)

Core & Cage: Moulded polypropylene Other lengths available on request

End caps: Moulded polypropylene/Polyester

## **OPERATING SPECIFICATIONS**

- max continuous temperature: 65 ° C

- steam sterilization cumulative time: TSP: 20h at 125°C or 40h at 121°C

TSE: 13h at 125°C

- chemical sanitization: compatible with standard chemical sanitising agents

pressure drop recommended for replacement: 2,0 bar at 25 °C
max pressure drop: 5,0 bar at 25 °C

# **FILTRATION RATING**

# **WATER FLOW RATE**

FILTRATION CLASS	LIQUID ABSOLUTE FILTRATION RATING
ZYY	0.2 μm double layer membrane
ZY	0.2 µm single layer membrane
ZT	0.45 single layer membrane
ZK	0.65 single layer membrane

FILTRATION CLASS	I/h (ΔP = 0.1 bar)
ZYY	250
ZY	400
ZT	600
ZK	800

### **INTEGRITY TEST**

FILTRATION CLASS	ACCEPTABLE LIMIT FOR DIFFUSION FLOW TEST (ml/min)*
ZYY	≤ 8 at 2.8 bar
ZY	≤ 8 at 2.8 bar
ZT	≤ 6.5 at 1.7 bar
ZK	≤ 10 at 1.7 bar
(*)The DIEFLISION FLOW TEST is performed using water as wetting liquid	

#### **BACTERIAL RETENTION**

**FILTRATION** 

**CLASS** 

ZY, ZYY

ZT

**STERYFLUS** membrane cartridges are validated for retention of the microorganisms reported in the Table according to ASTM F838-05 (≥ 10<sup>7</sup> CFU/cm<sup>2</sup> effective filtration area).

**MICROORGANISM USED FOR** 

**MICROBIOLOGICAL TEST** 

Brevundimonas diminuta in liquid

Serratia marcescens in liquid

#### **GLOBAL MIGRATION TEST**

**STERYFLUS** filter elements materials meet directive 2002/72/EC and its amendments, regulations EC 1935/2004 and 1895/2005.

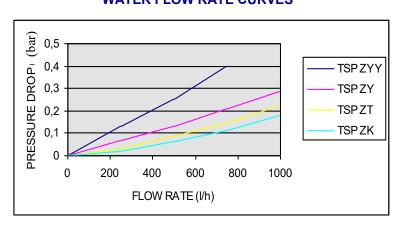
## **TOXICITY**

Component materials meet the USP XXV class VI
Biological Test for Plastics.
Test data is available upon request.

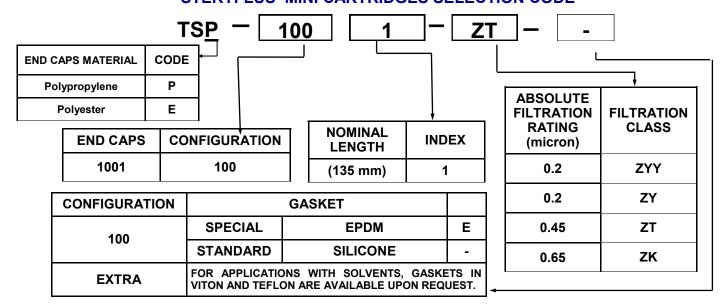
## **EXTRACTABLE SUBSTANCES**

STERYFLUS cartridges meet USP requirements.

# **WATER FLOW RATE CURVES**



# STERYFLUS MINI CARTRIDGES SELECTION CODE



#### **TECHNICAL SUPPORT**

Bea Technologies S.p.a manufactures a broad range of filter elements and systems that are used with confidence and satisfaction by customers worldwide in beverage, food and many other demanding industries. The highly experienced team of technical experts at Bea Technologies S.p.a is available to help customers select the best performing and most cost effective filter for particular application.



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