

# STERYFLON Plus MINI CARTRIDGES

- Intrinsecally Hydrophobic PTFE membrane
- High permeability versus gas
- Thermic cycles resistant
- Repeatedly steamable in situ or in autoclave
- Thermowelded construction
- FDA-listed materials per CFR21
- Bio-Safety per USP-Plastics
- Validation Guide available on request



STERYFLON Plus mini cartridges are an important advance in membrane filter cartridge technology. These mini cartridges are specifically designed for sterile filtration of compressed air and gas in pharmaceutical, bioengineering and food & beverage applications, and also for filtering high purity solvents in microelectronics. The filter media is a hydrophobic expanded PTFE with liquid absolute filtration rating of 0.1 and 0.2 micron, pleated with upstream and downstream support layers in nonwoven polypropylene.

STERYFLON Plus mini cartridge is manufactured within a controlled environment and each cartridge is integrity tested and validated for bacterial retention correlated with microbiological challenge test.

The retention is checked on regular sampling.

### **MATERIALS OF CONSTRUCTION**

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Filter media	PTFE hydrophobic membrane	
Upstream supports	polypropylene	
Downstream supports	polypropylene	
Internal Core	polypropylene	
External Cage	polypropylene	
End caps/Adapters	polypropylene	

### **BIO-SAFETY**

Filter media and components pass USP Biological Reactivity and Chemical-Physical tests for CLASS VI plastics.

The filter meets USP "Water for injection" requirements for particle release and the effluent is Non-Pyrogenic per USP Bacterial Endotoxins (< 0,25 EU/ml).

### **QUALITY STANDARDS**

Produced under a certified Quality System to guarantee traceability of manufacturing records and integrity testing results.

## **OPERATING CONDITIONS**

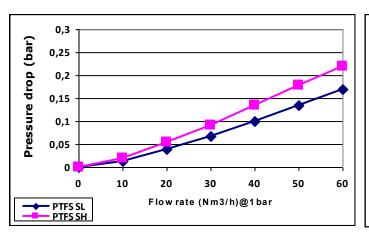
- max. continuous temperature in air	65 °C	
- max. cumulative time of steam sterilization	150 hours at 140 °C with cycles of 30 minutes	
- sanitization with chemicals	can be sanitized by standard chemical agents	
- max. differential pressure	5,0 bar at 25 °C	
- recommended change out differential pressure	2,0 bar at 25 °C	

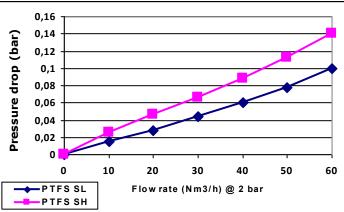
CODE	ABSOLUTE FILTRATION RATING		3) BACTERIAL RETENTION >10 <sup>7</sup> CFU/cm <sup>2</sup>	ACCEPTABLE LIMIT FOR INTEGRITY TEST
	IN LIQUID	IN DRY GAS	>10 CF0/Cili	INTEGRITY TEST
SH	0,1 μm	< 0,01 µm	Acheleoplasma laidlawii in liquid	1) ≤ 13 ml/min @ 1,0 bar
SL	0,2 μm	< 0,01 µm	Batteriofago T1 in aerosol	1) ≤ 6 ml/min @ 0,8 bar
SLA	0,2 μm	< 0,01 µm	Brevundimonas diminuta in liquid	2) ≤ 8 Nml/10min @ 2,5 bar

#### Note

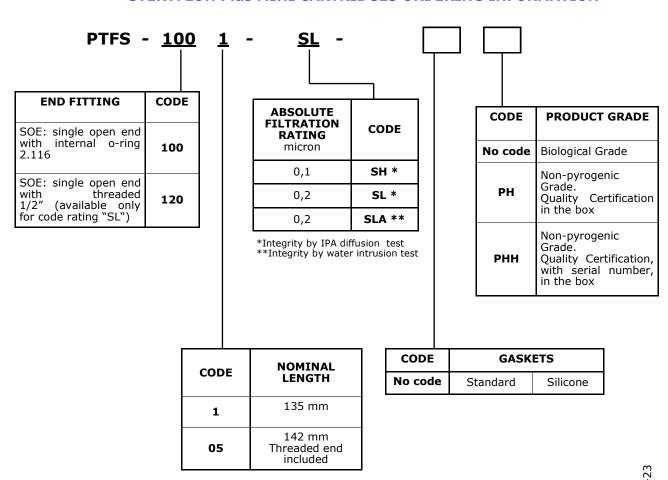
- 1– The integrity is verified by DIFFUSION TEST using an aqueous solution of isopropyl alcohol (IPA 60/40 V/V) as wetting liquid.
- 2– The integrity is verified by WATER FLOW INTRUSION TEST.
- 3- Cartridges are validated for retention of the microorganism reported in the table according to ASTM F838

### **AIR FLOW RATE CURVES**





### STERYFLON Plus MINI CARTRIDGES ORDERING INFORMATION



Data contained in this bulletin are informative and subject to change without notice. User is responsible for determining whether the product is fit for particular purpose and suitable for User's method of application.



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