

Purification Control Technology



# Company History

1961

In 1961 BEA FILTRI was founded, an instrumentation and filtration company.

In 1968 began the construction of filter elements for particle treatments.

1981

From 1981 the Company is focused on the construction of filter elements with an absolute filtration rating used for high critical applications.

In 1984 has created the BEA Laboratory Service for R&D activities on Pre Post assistance. The filter is produced with an absolute filtration rating of 0.2 micron

1987

In 1987 the laboratory has been equipped with a laser particle counter to check the efficiency of the filters and the MICROBIOLOGY department is set up, to executive tests of bacteria retention and bacteria challenge on sterilizing membrane filter elements.

In 1990 the CAD system was introduced for design of pressure vessels.

1994

In 1994 obtained the UNI-EN 29001 CERTIFICATION (ISO 9001) for the Quality System.

In 1996 a new CLEAN ROOM has been built for the production of filter element in compliance with pharmaceutical standards.

1998

1996

In 1998 the "PYROGEN FREE" water plant has been installed with the consequent expansion of production activity of the Clean Room for the bio-medical sector.

In 2002, the production capacity of micro-filtration increased with expansion of the CLEAN ROOM and the CAD system enhanced with the latest generation of software in the modernization of the entire IT system.

2004

In 2004 changed the company name into BEA Technologies SpA in order to identify the mission of providing innovative products to customers.

In 2011, it has triple-increased the production capacity thanks to the expansion of the WHITE CAMERA and the introduction of new updated machinery and at the most modern production processes.

2017

In 2017, as part of the National Industry 4.0 Plan, BEA invests in technologies and machinery to support digital transformation, and therefore increase efficiency and improve competitiveness.

Launch of the new series of filter elements "BEAPURE" characterized by the new philosophy to be "Animal Free" without additives of animal origin.

2019

2011







Filtration systems for liquids and compressed air, gaseous fluids designed for different types of production and industrial plants, from mechanical to fine chemistry, from textiles to paper mills.

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## Energy, Oil & Gas

Pre-assembled filtration packages and engineered filtration solutions to guarantee the quality of process fluids used in the Petrochemical, Oil and Gas and Energy.



The activities of BEA Technologies are regulated by the quality management system, for the design, production, distribution and after-sale service. The System is certified by an international third party and to be in compliance the ISO-9001 and ISO-3834 requirements.



#### PED/ATEX

Certification for the design of the pressure elements.

BEA Technologies develops the design of pressure vessels, manufactured to contain the filter elements, with validated software and in accordance with international design codes and in compliance with the European PED (Pressure Equipment Directive) for which it is certified by an independent third party.

## LOGISTICS & SERVICE



Customer Service is available to listen, understand and find solutions of the different needs of customers, both commercial and logistics. To ensure rapid deliveries, BEA Technologies maintains a stock of finished product at its headquarters in Pero (Milan).



QUALIFIED ASSISTANCE



INTERNATIONAL PRESENCE



The company has developed a network of distributors and agents in Europe, in Americas, in Asia and in the Middle East, in order to assure local commercial assistance in pre-sales and in after-sales phases.



Usa, Argentina, Cile, Svezia, Inghilterra, Irlanda (subsidiaria), Francia, Spagna, Portogallo, Marocco, Polonia, Germania, Olanda, Belgio, Svizzera, Austria, Ungheria, Bulgaria, Turchia, Ucraina, Egitto, Kuwait, Quatar, Emirati Arabi, Oman, India, Turkmenistan, Uzbekistan, Russia, Korea, Indonesia, Australia, Singapore, Grecia.

## R&D LABORATORY SERVICE



The "Research and Development" Department studies the filtration methods and the new filtering materials in order to select the best solutions to meet customers' needs as well as new applications. It processes the filter test procedures, selects the parameters for the integrity tests of the filter elements and follows the execution of the tests at the certified external laboratories. Finally it elaborates the "VALIDATION GUIDE" and the "Declarations" that accompany the products supplied.

Moreover, a team specialized in filtration, micro filtration and industrial processes assure consulting, analysis and research of the new technologies and applications, both during the selection phase to optimize the filtration process and to maintain high efficiency over time.

#### Consulting service:

Feasibility studies

Supports qualification

Training courses

Start-up of Filtration Systems

Particle analysis

Microbiological challenge according to ASTM



## PRODUCTS & TECHNOLOGIES

The entire production is carried out in-house, to ensure the customer the quality of Made in Italy and the reliability of a totally manned row. The highly qualified production team is managing production lines highly automated to guarantee on-time delivery.



## TRACEABILITY

BEA Technologies quarantees the traceability of its processes, the materials used and the control of each individual production phase. The company is also able to support the costumer in all validation operations for the use of BEA filters in pharmaceutical production processes.



#### PRODUCTION CONTROLS

#### Certification and integrity testing of the filter elements.

BEA Technologies manufactures filter elements dedicated to micro filtration in a certified Clean Room to ensure compliance with GMP requirements and to guarantee high quality and contamination-free products. The production phases are constantly controlled and monitored by computerized systems. All membrane filter elements are subjected to integrity testing using non-destructive methods. In order to guarantee the effective bacterial retention, destructive tests of Challenge Bacterial are performed according to ASTM F838 standards.

The procedures and data related to these tests, together with the correlation table between the integrity test and bacterial retention data are reported in the Validation Guide of each single product.



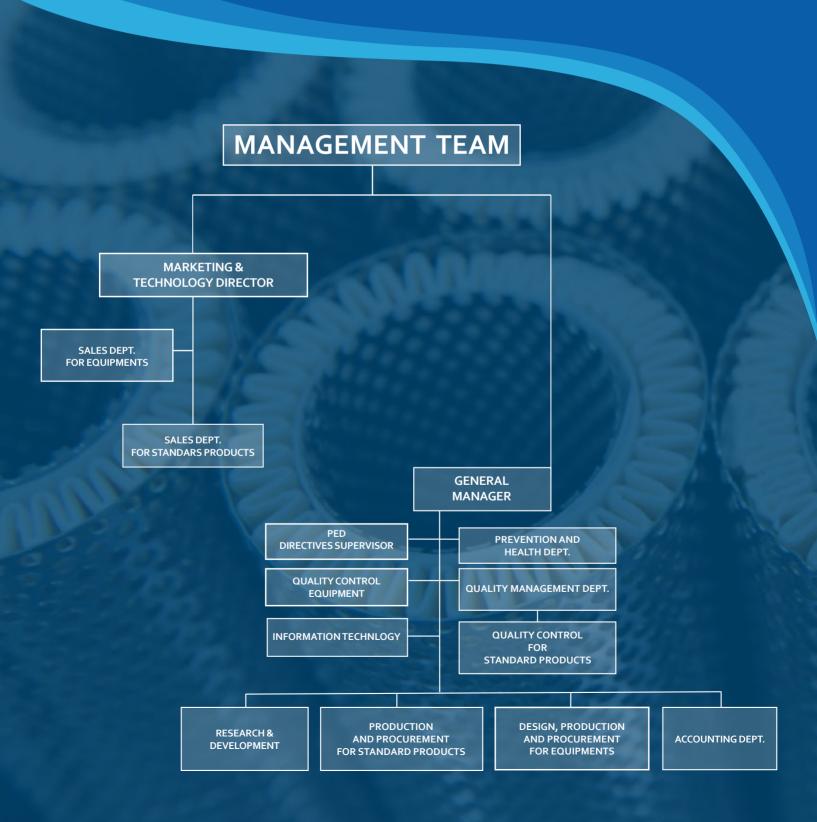


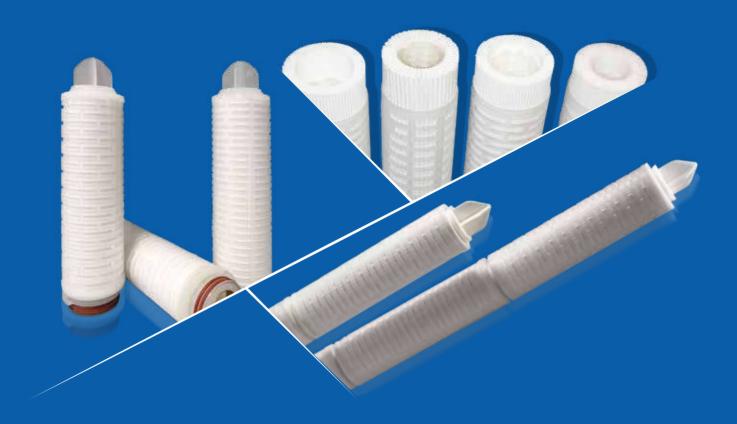


## OUR EXECUTIVE TEAM



**BEA Technologies** has developed a smooth and functional organization over the years, to meet customer demands quickly and with extreme flexibility.





# "Creating cooperative relationship designed for success"

BEA Technologies, in a spirit of creating cooperative relationship, is committing its technical expertise and R&D capacity to identify the "Filtration Solutions" and the NEW TECHNOLOGIES able to satisfy the requirements of customers and service companies for the different types of industry.



#### **BEA Technologies Spa**

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