

# Filtration Systems



Contamination Control Technology



# **Company History**

1961

1976

1987

1996

1998

2004

2017

2011

2019

In 1968 began the construction of

In 1976 the Company focused on the construction of filter elements with an absolute filtration rating used for high critical applications. ber

In 1961 BEA FILTRI was founded, an instrumentation and filtration.

In 1987 the laboratory has been equipped with a laser particle counter to check the efficiency of the filters and the MICROBIOLOGY department is set up, to executive tests of bacteria retention and bacteria challenge on sterilizing membrane filter elements.

In 1994 BEA obtained the UNI-EN 29001 CERTIFICATION (ISO 9001) for the Quality System.

In 1998 the "PYROGEN FREE" water plant has been installed with the consequent expansion of production activity of the Clean Room for the bio-medical sector.

In 2004 BEA modified company name to BEA Technologies SpA in order to identify the mission of providing innovative products to customers.

In 2017, as part of the National Industry 4.0 Plan, BEA invests in technologies and machinery to support digital transformation, and therefore increase efficiency and improve competitiveness.

In 1984 BEA has created the SLB -BEA Laboratory Service for R&D activities and Pre and Post assistance. The filter is produced with an absolute filtration rating of

0.2 micron.

filter elements for particle treatments.

In 1990 the CAD system was introduced for design of pressure vessels.

In 1996 a new CLEAN ROOM has been built for the production of filter element in compliance with pharmaceutical standards.

In 2002, the production capacity of micro-filtration increased with expansion of the CLEAN ROOM and the CAD system enhanced with the latest generation of software in the modernization of the entire IT system.

In 2011, it has triple-increased the production capacity thanks to the expansion of the WHITE CAMERA and the introduction of new updated machinery and at the most modern production processes.

It is presented the new series of filter elements "BEAPURE" characterized by the new philosophy to be "Animal Free" without additives of animal origin.



Since 1961 BEA Technologies develops and distributes a complete line of filters for the treatments of liquids and compressed Air/Gas manufactured in its italian production facility.

The BEA Technologies filtration systems are manufactured in compliance with the reference standard and regulations of the main industrial sectors in which it operates: Life Science, Food & Beverage, Industry, Air & Gas Treatment and Energy, Oil & Gas.

The continuous research in the field of technologies and materials allows to supply products that are always state of the art, advanced and competitive. The processes adopted for the construction of the filter elements are all validated, certified and controlled in accordance with the Quality Management Manual.

## Life Science

Micro Filtration solutions for Pharmaceutical, Medical, Hospitals and Cosmetics companies, produced in controlled atmosphere environments to meet GMP requirement and safety and traceability parameters.

Contamination Control Thecnology

## Food & Beverage

A line dedicated to the production and bottling of alcoholic and non-alcoholic beverages, designed considering the needs of the customers and the current regulations.

## Industry Air & Gas Treatment

Filtration systems for liquids and compressed air, gaseous fluids designed for different types of production and industrial plants, from mechanical to fine chemistry, from textiles to paper mills.

Contamination Control Thecnology

## Energy, Oil & Gas

Pre-Assembled filtration packages and engineered filtration solutions to guarantee the quality of process fluids used in the Petrochemical, Oil and Gas and Energy.

## QUALITY MANAGEMENT 🗸

The activities of BEA Technologies are regulated by the quality management manual, for the design, production, distribution and after-sale service. The Quality Management System is certified by an international third party and to be in compliance the ISO-9001 and ISO-3834 requirements.



#### PED/ATEX

#### Certification for the design of the pressure elements.

BEA Technologies develops the design of pressure vessels, manufactured to contain the filter elements, with validated software and in accordance with international design codes and in compliance with the European PED (Pressure Equipment Directive) for which it is certified by an independent third party.

## LOGISTICS & SERVICE 🔝

Customer Service is available to listen, understand and find solutions of the different needs of customers, both commercial and logistics. To ensure rapid deliveries, BEA Technologies maintains a stock of finished product at its headquarters in Pero (Milan).



QUALIFIED ASSISTANCE



INTERNATIONAL PRESENCE

### GLOBAL ASSISTANCE

The company has developed a network of distributors and agents in Europe, in Americas, in Asia and in the Middle East, in order to assure local commercial assistance in pre-sales and in after-sales phases.

Usa, Argentina, Cile, Svezia, Inghilterra, Irlanda (subsidiaria), Francia, Spagna, Portogallo, Marocco, Polonia, Germania, Olanda, Belgio, Svizzera, Austria, Ungheria, Bulgaria, Turchia, Ucraina, Egitto, Kuwait, Quatar, Emirati Arabi, Oman, India, Turkmenistan, Uzbekistan, Russia, Korea, Indonesia, Australia, Singapore, Grecia.

## LABORATORY SERVICE AND R&D

The Department of "Research and Development" of BEA Technologies studies the filtration methods and the new filtering materials in order to select the best solutions to meet the needs of customers including new applications. It processes the filter test procedures, selects the parameters for the integrity tests of the filter elements and follows the execution of the tests at the certified external laboratories. Finally it elaborates the "VALIDATION GUIDE" and the "Declarations" that accompany the products supplied by BEA Technologies.

Moreover, a team specialized in filtration, micro filtration and industrial processes assure consulting, analysis and research of the new technologies and applications, both during the selection phase to optimize the filtration process and to maintain high efficiency over time.

#### Consulting service:

- Feasibility studies
- Supports qualification
- ✓ Training courses
- 差 Start-up of Filtration Systems
- A Particle analysis
- Microbiological challenge according to ASTM
- Ucrification of chemical compatibility of materials

## PRODUCTS & TECHNOLOGIES

The entire production is carried out in-house, to ensure the customer the quality of Made in Italy and the reliability of a totally manned row. The highly qualified production team benefits from a direct dialogue channel with the rest of the company, which translates into great efficiency and efficiency in problem solving.

### 옷 TRACEABILITY

BEA Technologies guarantees the traceability of its processes, the materials used and the control of the individual production phase. The company is also able to support the costumer in all validation operations for the use of BEA filters in pharmaceutical production processes.

### PRODUCTION CONTROLS

#### Certification and integrity testing of the filter elements.

BEA Technologies manufactures filter elements dedicated to micro filtration in the certified Clean Room certified to ensure compliance with GMP requirements and to guarantee high quality and contamination-free products. The production phases are constantly controlled and monitored by computerized systems. All membrane filter elements are subjected to integrity testing using non-destructive methods. In order to guarantee the effective bacterial retention, destructive tests of Challenge Bacterial are performed according to ASTM F8<sub>3</sub>8 standards.

The procedures and data related to these tests, together with the correlation table between the integrity test and bacterial retention data are reported in the Validation Guide of each single product.



## OUR EXECUTIVE TEAM

**Bea Technologies** has developed a smooth and functional organization over the years, to meet customer demands quickly and with extreme flexibility.





### "Creating cooperative relationship designed for success"

BEA Technologies, in a spirit of creating cooperative relationship, is committing its technical expertise and R&D capacity to identify the "Filtration Solutions" and the NEW TECHNOLOGIES able to satisfy the requirements of customers and of service companies to different types of industry.



### **BEA Technologies Spa**

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